



INSTALLATION INSTRUCTIONS

Performance Chain #255-122

1. Remove the clutch guard and muffler.
2. If necessary, remove the chain tension roller or slider. Take note of the stock chain tension. This level of tension should be the same when installing the new chain. Locate and remove the master link on the chain. This will allow you to remove the old chain.
3. The new chain may need to be shortened depending on the application. Install the new chain around the sprockets (with chain roller or slider in place) to determine how many links need to be removed.
NOTE: male links on each end are needed to install the master link.
4. Install the new chain and master link. Make sure the clip is on the engine side of the chain and that the open end of the clip faces the opposite direction that the chain rotates.
5. Adjust chain to the previous level of tension. On some models the engine does not move for adjustment. If necessary, use the half-link provided to acquire the proper chain length.
6. Reassemble clutch guard, muffler, etc.

KIT CONTAINS:

- 3.5 feet of chain
- 1 master link
- 1 half-link

Thank you for choosing HPE for your snowmobiling needs.