



## **Ski-Doo REV (2003 & newer) Hot Air Venting Kit TSP-1261**

### **Part #200-274**

1. Hold the screens up to their locations and accurately draw around the screen and draw all the rivet holes. The screen will need to be slightly contoured to make it fit perfectly; you can easily do this with your hands. Note, an Ultra Fine Tip Sharpie marker will work best.
2. Drill all rivet holes using a 3/16" drill bit. Note, be careful that the drill bit does not walk to the side when you start drilling the hole.
3. Draw the cut line about 1/4" to 3/8" in from the outer screen perimeter. Also you will need to draw around the rivet holes. Note, use a ruler to make clean looking lines and use a flat washer make rounded corners.
4. Drill 2 more side by side holes on the inside of the cut line. This will be where you will start your cut.
5. Cut out your holes using the jig saw or a Roto Zip Blade in a Dremal or die-grinder. Note, the jig saw will make the best cut if you can fit it in and make the entire cut-out with it. If the jig saw will not fit, it is best to use a Roto Zip to cut the hole out. Note, if you use the Roto Zip; be careful that you do not let it cut too much. Use 2 hands and cut slowly with the bit spinning very fast.
6. Clean and reconfigure the hole with a larger diameter bit in a die-grinder. This will give a smooth and clean finish to the hole. Then use a bur-knife and D-bur the inside and outside edge of the hole.
7. Close the side panel and draw the side panel hole shape onto the front panel. Then cut out this portion of the back panel. Note, this will give you max air flow.
8. Vacuum the inside of your sled to remove all shavings. You may also need to blow it out with compressed air.
9. Spray brake cleaner onto a rag and wipe away all ink markings.
10. Install the screens using the provided multi grip pop rivets. Note, these rivets are self mushrooming and do not need any rivet washers.
11. Check to see if there are any gaps between the screens and body plastics. If there is you may need to install an extra rivet in this spot.

**Should you have any problems during installation, please call (208) 691-5454**