



Arctic Cat M-Series (2005 & newer) Hot Air Venting Kit (TSP-1250) Part #200-268

1. Hold the screens up to their locations and accurately draw around the screen and draw all the rivet holes. Note, an Ultra Fine Tip Sharpie marker will work best.
2. Drill all rivet holes using a 3/16" drill bit. Note, be careful that the drill bit does not walk to the side when you start drilling the hole.
3. Draw the cut line about 1/4" to 3/8" in from the outer screen perimeter. Also you will need to draw around the rivet holes. Note, use a ruler to make clean looking lines and use a flat washer to make rounded corners.
4. Drill 2 more side by side holes on the inside of the cut line. This will be where you will start your cut.
5. Cut out your holes using the jig saw or a Roto Zip Blade in a Dremal or die-grinder. Note, the jig saw will make the best cut if you can fit it in and make the entire cut-out with it. If the jig saw will not fit, it is best to use a Roto Zip to cut the hole out. Note, if you use the Roto Zip; be careful that you do not let it cut too much. Use 2 hands and cut slowly with the bit spinning very fast.
6. Clean and reconfigure the hole with a larger diameter bit in a die-grinder. This will give a smooth and clean finish to the hole. Then use a bur-knife and debur the inside and outside edge of the hole.
7. Vacuum the inside of your sled to remove all plastic shavings. You may also need to blow it out with compressed air.
8. Spray brake cleaner onto a rag and wipe away all ink markings.
9. Install the screens using the provided multi grip pop rivets. Note, these rivets are self mushrooming and do not need any rivet washers.
10. Remove the clutch cover bracket from the cut out piece and reinstall it to the front left screen using the provided 5/32 bulb type rivets. Note, if the holes do not line up properly you will need to run a 5/32 drill bit through the hole.
11. Check to see if there are any gaps between the screens and body plastics. If there is you may need to install an extra rivet in this spot.

Should you have any problems during installation, please call (208) 691-5454