



Shift Assist #175-204

Shift Assist will help make a smoother up shift and will also help back shift by eliminating spring binding.

1. Remove secondary clutch
2. Remove helix and spring
3. Replace black plastic washer that was under spring with Shift Assist, starting with a washer, then the bearing, then the other washer.
4. Re-install helix using loctite on all screws.