

POWERMADD[®] Spare Oil & Storage

Mounting Instructions for: Ski-Doo REV S.O.S. Part No. 14808

IMPORTANT!! If you are installing this SOS onto a 2004 REV, please contact PowerMadd for the upgrade kit. This SOS only fits the 2003 REV.

HARDWARE INCLUDED:

Item	Qty	Description
1	1	Oil Carrier
2	1	Mounting Bracket
3	2	Carriage Bolt
4	2	Locking Nut
5	2	Bumper
6	1	Rubber Strap

TOOLS REQUIRED:

10mm Wrench or Socket & Ratchet
Spring Removal Tool
3/8" Wrench



WARNING: Read all instructions prior to installation. Never work on a snowmobile with the engine running.

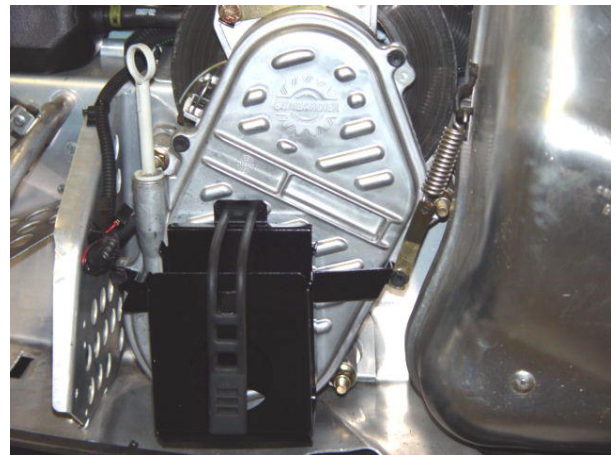
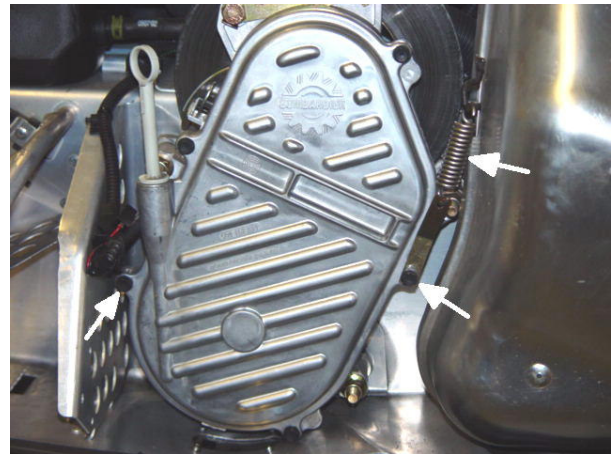
NOTE: The S.O.S. mounts directly to the chain case, but the oil in the chain case does not need to be removed for installation and will not leak from the chain case as long as the instructions are followed.

Step 1: Mount the bracket to the carrier using the two carriage bolts and lock nuts provided. Line up the correct numbered hole on the bracket with the correct numbered hole on the carrier.

Step 2: Attach the two bumpers to the back of the carrier. **NOTE:** The adhesive is pressure sensitive, so the more pressure you apply during installation the better they will adhere. The bumpers cannot be removed and repositioned, be sure they are positioned correctly on the first try.

Step 3: Open the right side panel of the REV and locate the chain case. Remove the spring for the exhaust canister first. Then remove the two chain case cover bolts where the bracket will mount. Arrows in the picture point to the bolts which need to be removed.

Step 4: Place the S.O.S. in position on the chain case and reinstall the two bolts and exhaust spring.



LIMITED WARRANTY

POWERMADD warrants this product to be free from defects in material and workmanship under use for the purpose it was intended. POWERMADD shall not be liable for damage or injury caused by defective materials or workmanship.

POWERMADD may elect to repair or replace this product, but is the sole judge of any defects in their product. This warranty does not cover any labor costs to remove or reinstall this product and is effect for one year from the original purchase date.

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