



## INSTALLATION INSTRUCTIONS

### D&D Y-Pipes

1. Remove springs connected from stock Y-Pipe from expansion chamber and remove springs from expansion chamber to silencer.
2. Some machines will have a pipe sensor in D&D expansion chamber - unplug then remove expansion chamber from machine.
3. Turning counter clockwise, loosen nuts holding on Y-Pipes then remove Y-Pipe.
4. Y-Pipe to cylinder gasket may be reused if not damaged when removing the stock Y-Pipe.
5. Before installing new Y-Pipe, using a high temp silicone, spread a fine coat of silicone to both sides of gasket.
6. Re-Install gasket.
7. Re-install Y-Pipe with dimple facing downwards - F7 and F8 Y-Pipe can only be mounted one way.
8. Re-install graphite gasket on end of Y-Pipe.
9. Re-install expansion chamber making sure graphite rings are in place both on silencer and Y-Pipe manifold end.
10. Re-install springs. This complete the installation of the D&D Y-Pipe.

**\*NOTE:** A D&D Fuel Regulator or Boondocker control box is required for all M1000 and CrossFire 1000 snowmobiles when using the D&D Y-Pipe if riding below 6,000' elevation.

In some cases you may see a small leak around the graphite gasket.  
Run the engine for 5-10 minutes until the gasket seats into place and leaks should disappear.  
M1000/F1000 owners we recommend using a mid to high grade fuel for running wide open for extended periods of time.

Thank you for choosing HPE for your snowmobiling needs.