

SPI PISTON KITS, RINGS & BEARINGS

- Manufactured to OEM specifications
- All individual components interchange with original parts
- Sold as a piston kit - includes piston, rings, pin and circlips
- Part numbers printed in **RED** have teflon/moly coated skirts & hard anodized crown.



ARCTIC CAT (KAWASAKI)	CC	BORE mm	STROKE mm	SIZE	PISTON KIT	RINGS ONLY	BEARING ONLY
Lynx 292 '71-74	292	74	68	STD	386-107 \$44.95	331-107 \$16.95	333-107 \$9.95
Cheetah 340 '72-75, EXT 340 '71; Jag '75, Lynx '74, Pantera '75 Panther 340 '71-74, Puma 340 '71-72	339	60	60	STD	386-101 \$44.95	331-101 \$14.95	333-101 \$9.95
Cheetah '72-75; EXT 440 '71; Pantera '75; Panther 440 '71-75; Puma 440 '71-73; VIP '74	436	68	60	STD	386-103 \$44.95	331-103 \$14.50	333-101 \$9.95
El Tigre 440 '73-75	436	68	60	STD	386-105 \$49.95	331-105 \$16.95	333-101 \$9.95

ARCTIC CAT (SUZUKI SPIRIT)	CC	BORE mm	STROKE mm	SIZE	PISTON KIT	RINGS ONLY	BEARING ONLY
Kitty Cat 1977-99	59.4	41	45	STD	386-179 \$25.95	331-175 \$9.95	---
Jag 2000 1976-80 Lynx 2000 1977-80	275	54	60	STD	386-152 \$44.95	331-152 \$16.95	333-152 \$9.95
Cheetah 340 '94; Jag 340 '76-77; Jag 3000 FC/FA '76-80; Trail Cat 3000 FC '78-80; Jag 340 & Dix '87-90; Jag Mtn Cat '90-91; Lynx / Dix '91-93; Lynx Mtn Cat '92-93; Puma / Dix / 2-Up '94-96	339	60	60	STD	386-157 \$44.95	331-151 \$16.95	333-152 \$9.95
Panther 370 2001-08; Z370 2001-02; Z370 1999-07 / LX 2004-07	370	60	60	STD	386-181 \$54.95	331-181 \$18.95	---
Bearcat 440/III '95-00; Cheetah 440 '94; Jag '85-99; Super Jag '87-92; Jag AFS / Dix '89-93; Jag AFS Spl/LT '91-93; Jag Z '93-94; Panther 4000 FC '80-81; Panther/esr '84-85, '89-01; Panther Dix/Mtn Cat '91-94, Z440 '95-98	431	65	65	STD	386-160 \$54.95	331-153 \$16.95	333-152 \$9.95
Cheetah 440 '76; El Tigre 440 '76; Panther 440 '76	431	65	65	STD	386-153 \$44.95	331-153 \$16.95	333-152 \$9.95
Cheetah Touring '91-93; Cougar/Mtn Cat '91-94; Cross Country '79; El Tigre 6000 LC '78-79; El Tigre LC '87-88; Pantera LC '85-92; Prowler '90-94; ZR440 '94-95	436	68	60	STD	386-155 \$44.95	331-155 \$16.95	333-205 \$9.95
El Tigre 4000 FA '77; Panther '77-78	431	65	65	STD	386-154 \$44.95	331-153 \$16.95	333-205 \$9.95
ZR440 1996-97; ZR440 Consumer Model 1998	438	66.5	63	STD	386-184 \$68.95	331-184 \$18.95	333-205 \$9.95
Mtn Cat 500 EFI '01-02; ZL500/EFI/ESR '01; ZR500 '01-02; ZR500 EFI '98-99	497	71	62.7	STD	386-169 \$54.95	331-166 \$18.95	333-154 \$9.95
Powder Special 500 EFI '00 ZL500/EFI/esr '98-00; ZR500 '98-00	497	71	62.7	STD	386-166 \$63.95	331-166 \$18.95	333-153 \$9.95
Firecat F5 2003-07; F5 2008; Crossfire 2007-08; M5 2005-06; Sabercat 500/LX 2004-06; T500 2008	499	71	63	STD	386-175 \$58.95	331-179 \$18.95	333-154 \$9.95
El Tigre 6000 LC '80-81 El Tigre LC '84-85	499	70	65	STD	386-159 \$44.95	331-156 \$16.95	333-205 \$9.95
Cheetah 5000 '77-81; Cheetah FC '86-90; Cougar SE '85; Cougar '86-90; El Tigre 5000 '77-81; Lynx 2000 '77-80 (single cyl); Pantera 5000 '76-81; Panther 5000 '77-81; Panther '86-88	500	70	65	STD	386-158 \$54.95	331-156 \$16.95	333-205 \$9.95
Cheetah LC '86-88; El Tigre EXT/Mtn Cat '89-90; El Tigre '86; El Tigre 6000 LC '87-89	529	72	65	STD	386-161 \$44.95	331-157 \$16.95	333-205 \$9.95
Bearcat 550/WT '95-03; Cheetah '94; Cougar '95-98; EXT/Special/Mtn Cat '91-93; EXT EFI / EFI Mtn Cat '93-94; Pantera '93-94; Pantera 550 '02-04; Panther/Dix '97-01; Prowler 2-Up '95; ZL550/esr '00-03	550	73.4	65	STD	386-162 \$63.95	331-162 \$18.95	333-153 \$9.95
Bearcat 570 '04-08; Panther 570 '04-07; MC '04; Z 570/LX '04-07; T570 '08; F570 '08	565	73.8	66	STD	386-178 \$63.95	331-183 \$18.95	333-155 \$9.95
EXT 580 EFI '98; EXT 580 LC all '93-98; EXT Deluxe '96-98; Pantera / EFI '95-01; ZL580 EFI esr '00; ZR580 '94-97	580	75.4	65	STD	386-163 \$58.95	331-163 \$16.95	333-153 \$9.95
EXT 600 '97-98; EXT Touring '98; Powder Extreme '97-98 Triple Touring 600 '99-00; ZRT600 '96-00	594	66.5	57	STD	386-170 \$54.95	331-170 \$18.95	333-205 \$9.95
Powder Special / EFI '98-99 ZL600 / EFI 98-99; ZR600 / EFI '98-99	599	78	62.7	STD	386-165 \$68.95	331-165 \$18.95	333-153 \$9.95
Mtn Cat 600 EFI/LE '01-04; Pantera 600 EFI '02-04; Powder Special 600 EFI '00; ZL600 EFI/esr/SS '00-03; ZR600/EFI/LE/CC '00-02	599	78	62.7	STD	386-168 \$63.95	331-168 \$19.95	333-154 \$9.95
Crossfire 6 '06-09, Firecat '04-06, F6 2007-09, Sabercat 600 '04-06, M6 '05-09	599	73.8	70	STD	386-180 \$72.95	331-180 \$18.95	333-154 \$9.95
Wildcat 650 / Mtn Cat '88-90	650	78	68	STD	386-164 \$44.95	331-154 \$16.95	333-153 \$9.95
Powder Special 700 '99-00; Wildcat / Mtn Cat '91-93 Wildcat EFI / Mtn Cat '94-96; ZL700 '00; ZR700 '94-95, '99-00	699	81	68	STD	386-167 \$63.95	331-167 \$18.95	333-153 \$9.95

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ARCTIC CAT (SUZUKI SPIRIT) continued	CC	BORE mm	STROKE mm	SIZE	PISTON KIT	RINGS ONLY	BEARING ONLY
Firecat /EFI/EXT 2003-06; Sabercat 700/EFI/EXT/LX 2004-06 Crossfire 700 2006, M7 2005-06	698	79.7	70	STD	386-176 \$68.95	331-176 \$19.95	333-154 \$9.95
ZRT800 '95-99 Pantera '98-99	794	72	65	STD	386-171 \$44.95	331-171 \$19.95	333-153 \$9.95
Mtn Cat 800 '01-04, Pantera EFI 800 '02-04 ZL800 EFI/esr/SS '01-03; ZR800 '01-03 F8, M8 '07-09 Crossfire '07-09	785	81	76	STD	386-172 \$63.95	331-172 \$19.95	333-209 \$9.95
King Cat / EFI '04-06 MC 900 / EFI '03-04, ZR 900 / EFI '03-06	794	85	70	STD	386-182 \$84.95	331-182 \$18.95	333-154 \$9.95
Thundercat 900 LC '93-97	862	85	76	STD	386-177 \$84.95	331-177 \$19.95	333-209 \$9.95
Mtn Cat 1000 '01-02; Pantera 1000 '00-01 Thundercat/MC 1000 '98-03	895	76.5	65	STD	386-173 \$58.95	331-173 \$19.95	333-153 \$9.95
F1000, M1000 '07-09 Crossfire 1000 '07-09	1000	81	64.6	STD	386-174 \$63.95	331-174 \$19.95	---
	1000	90.3	78	STD	386-183 \$89.95	331-178 \$19.95	333-209 \$9.95
YAMAHA	CC	BORE mm	STROKE mm	SIZE	PISTON KIT	RINGS ONLY	BEARING ONLY
PZ480 Phazer all '84-99; PZ500/Dlx/Mtn Lite '99-01 VT480 GTS/XL Venture '91-99; VT500XL Venture '00	485	72	59.6	STD	386-603 \$58.95	331-603 \$18.95	333-206 \$9.95
VMX540 '83-89	535	73	64	STD	386-606 \$44.95	331-606 \$16.95	333-606 \$9.95
EC540 '79-82; SR540 '80-91 VK540 '88-03; XL540 '85-90	535	73	64	STD	386-601 \$54.95	331-601 \$16.95	333-606 \$9.95
EX570/E Exciter '87-90	569	73	68	STD	386-602 \$44.95	331-602 \$16.95	333-606 \$9.95
Mountain Max 600 '00-02; SX 600 R '00-02; SX Venom / ER '04-06 Venture 600 '99-06; V-Max 600 Dlx/ER/SX '99-02	593	65	59	STD	386-610 \$58.95	331-610 \$18.95	---
MM600 Mtn Max '98-99; VT600 Venture '97-98 VX600 LE/Dlx/ST/SX/XT/XTC Vmax '94-99	598	74.8	68	STD	386-609 \$63.95	331-609 \$19.95	333-606 \$9.95
SRX700/S '98-02; SRX 700 Mtn '98; SXV700/ER Viper/Mtn '02-04; Venture 700 '04 Nikasil Bore	696	69	62	STD	386-608 \$68.95	331-608 \$18.95	333-208 \$9.95
MM700 Mountain Max '98-03; SX700 R '00-01; VT700 Venture '98-03; VX700/SX V-Max '97-00; VX700 XTC/Dlx V-Max '98-02	698	70.5	59.6	STD	386-607 \$58.95	331-607 \$19.95	333-208 \$9.95
POLARIS	CC	BORE mm	STROKE mm	SIZE	PISTON KIT	RINGS ONLY	BEARING ONLY
TX-L340 '77-82; TX-L Indy '81-83 Centurion 500 '79-82 (triple)	333	61.78	55.6	STD	386-203 \$44.95	331-203 \$14.95	333-201 \$9.95
Starfire 340 '76 TX340 '76-80, TX-C 340 '79-80	336	62.0	55.6	STD	386-202 \$44.95	331-202 \$14.95	333-201 \$9.95
340 Indy '99, 340 Classic '04-06; 340 Dlx '99-02; 340 Edge/Classic '03; 340 Touring '99-06	340	62.3	---	STD	386-231 \$54.95	---	333-203 \$9.95
Indy 400 '84-91	398	65.0	60	.020	386-205	331-205	333-205
		65.5			386-250 \$49.95	331-250 \$14.95	333-205 \$9.95
Cutlass 440E '81; Cutlass SS440 '81-82; Long Track '83-86; SS '83-86; Sport '83; TX-C 440FC '81	432	67.75	60	STD	386-212 \$44.95	331-212 \$14.95	333-205 \$9.95
TXC 1982; Indy Trail 1983-86; Long Track 1984-90; Sport / GT / Touring 1991-99; Super Sport 1995-96; XCF 1997-98; Transport 1996-99	432	67.72	60	STD	386-227 \$44.95	---	333-205 \$9.95
Indy 500/EFI/RMK/SKS '86-04; Indy 500 Classic '89-04; Indy Classic Touring '99-03; Indy Trail/Dlx/Touring '86-99 Indy Trail RMK '98; Indy Super Sport '97-98; Supertrak '90-92	488	72.0	60	.020	386-210	331-214	333-205
		72.5			386-251	331-251	333-205
		73.0			386-253 \$54.95	---	333-205 \$9.95
Indy 500 XC '99-02 / XC SP '99-06; Indy 500 RMK '00-02 LC	500	70.5	64	STD	386-215 \$63.95	331-215 \$18.95	333-208 \$9.95
Indy Classic Touring 1997-98; Indy Widetrak LX 1999-02	500	72	60	STD	386-230 \$63.95	---	333-205 \$9.95
Indy 550 Classic '02-04; 550 Pro X Fan '04; Indy Sport Touring/ES '99-04; Indy Super Sport '99-06; Indy Trail RMK '99-06; Indy Trail Touring '00, '03-04	544	73	65	STD	386-216 \$58.95	331-216 \$18.95	333-205 \$9.95
Indy 580 XLT/SP '93-94	579	64.0	60	.020	386-223	331-223	---
		64.5			386-224 \$49.95	331-224 \$18.95	---
Indy 600 Classic '01; Indy 600 RMK '98-01; Indy 600 XC/Dlx '98-00 / XC SP '99	593	74.5	68	STD	386-217 \$63.95	331-217 \$18.95	333-208 \$9.95
Indy 600 '84-87; Indy 600E '85-86	597	65	60	.020	386-205	331-205	333-205
		65.5			386-250 \$49.95	331-250 \$14.95	---
Indy 600 Triumph '00; Indy 600 XCR '95-96; Indy XLT '95-97; Indy XLT Classic '98-99; Indy XLT LTD/SP '97; Indy XLT RMK '96-97; Indy XLT Special '97-99; Indy XLT SKS '96; Indy XLT Touring '96-99	597	66.0	60	.040	386-213 386-228 386-255 \$49.95	331-213 --- ---	333-203 333-203 333-203 \$9.95

ENGINE PARTS

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POLARIS <i>continued</i>		CC	BORE <i>mm</i>	STROKE <i>mm</i>	SIZE	PISTON KIT	RINGS ONLY	BEARING ONLY
Indy 600 XCR / SE 1997-98; Indy 600 XCR SP 1996-98		598	62.5	65	STD	386-229 \$58.95	---	333-205 \$9.95
Indy 600: Classic '01-02, '04-06; Classic Touring '01-05; Edge Touring '05-06; Pro X / X2 '03-04; RMK '02-07; Switchback '04-07; Touring '00; XC SP '00-05; 600 HO Fusion '06, 600 HO RMK '06; 600 HO IQ '07-09; 600 IQ/LX/CFI '07; 600 IQ Dragon/Shift/Touring '08; 600 IQ Touring '07; 600 HO CFI IQ Touring '07; 600 HO CFI Switchback '07		600	77.25	64	STD	386-218 \$63.95	331-218 \$18.95	---
600HO Cleanfire Switchback/Touring '07; 600HO LX Cleanfire/LX IQ Cleanfire '07; 600HO IQ '07-09; 600 IQ/Dragon/Shift/Touring '08-09		600	77.25	64	STD	386-237 \$84.95	331-228 \$19.95	333-202 \$9.95
Indy 650 / SKS '88-89; Indy RXL / SKS '90-97		648	67.75 68.25	60	STD .020	386-211 386-252 \$54.95	331-211 331-252 \$18.95	333-205 ---
Indy Ultra / SP '96-98; Indy Ultra SE/SKS/SPX '97; Indy Ultra Touring '98		679	66.6	65	STD	386-221 \$54.95	331-221 \$19.95	333-205 \$9.95
Indy 700: Classic '01-04; Classic Touring '03-04; Pro X '03-04; Prox 2 '04; RMK '97-05; SKS '97, '99-05; Switchback '04; XC / Dix '98-00; XC SP '99-05		700	81 81.5	68 70	STD .020	386-220 \$63.95 386-235 \$63.95	331-220 \$19.95 ---	333-208 \$9.95 ---
Indy Storm 800 '94-98		794	72	65	STD	386-222 \$58.95	331-222 \$19.95	333-205 \$9.95
Indy XCR 800 '99-02		794	72	65	STD	386-226 \$58.95	331-226 \$19.95	333-205 \$9.95
Indy 800: LE '01, Pro X '03-04; Pro X2/R '04; Classic/Edge Touring '03-05; RMK '00-05; SKS '03; Snow Check Sp '01; XC SP '01-05; Switchback '04-05		794	85	70	STD	386-219 \$68.95	331-219 \$19.95	333-207 \$9.95
800 Dragon IQ & RMK 2008-09								
Single Ring Version <i>(same as the original production OEM Polaris piston)</i>		800	85	80	STD	386-236 \$84.95	331-227 \$11.95	333-202 \$9.95
Dual Ring Version 2008-10 <i>(for engines in the models that have had the Polaris factory update for dual ring pistons only)</i>		800	85	80	STD	386-238 \$84.95	331-238 \$19.95	333-202 \$9.95
900 Fusion '05-06		898	83	80	STD	386-234 \$84.95	---	---
900 RMK '05-06								
SKI-DOO		CC	BORE <i>mm</i>	STROKE <i>mm</i>	SIZE	PISTON KIT	RINGS ONLY	BEARING ONLY
MXZ / X 440 L/C '99-05		437	65	65.8	STD	386-401 \$58.95	331-413 \$18.95	---
Nordik 50 '97-91; Safari LX, LXE '90-92; MX-Z 440F '97-98; Safari 447 '84-86		436.6	67.5	61	STD	386-420 \$54.95	---	333-206 \$9.95
Elite 450/464 LC 1978-82; Everest 444 LC 1978-83 Formula MX/LT/XTC/SP/SS 1985-95; Formula MX Z 1993-94; Formula ST '94; SS25 1984; Safari GLX 1990-91, LC 1991; Summit 470 1994		463	69.5	61	STD	386-416 \$54.95	---	333-206 \$9.95
Formula Dix 500 L/C '01; Grand Touring 500 '01; Grand Touring 500 Sport '02-03; Legend 500 Sport '02; MX Z 500 '00-01; MX Z 500/RER/Sport/Trail '02-03		499.3	69.5	65.8	STD	386-403 \$58.95	---	---
Alpine 500 1983-87, '94; Alpine II 1988-91; Blizzard 5500/MX 1979-84; Cheyenne '89-91; Escapade 1987-89; Everest 500 1980-83; Formula Dix 500FC '99-01; Formula SL '95-99; Grand Touring 500FC '01-02; Legend 500FC 2002; MX Z 500FC 2001-02; Nordik 60 1987-91; Skandic 500/503 1987-94, '97-02; Skandic Sport/SWT/WT 1998-03; Stratos 1987-88; Safari 503/R '88; Summit 500FC '01-02; Touring 500FC/SLE 1995-02; Tundra R '05; Voyageur '89		497	72	61	STD	386-418 \$54.95	---	333-206 \$9.95
Blizzard 9700 '83-84; Formula Plus/XTC '85-91; Safari Grand Luxe LC 1985-87		521	72	64	STD	386-418 \$54.95	---	333-206 \$9.95
Expedition 550F '05-08; Freestyle 550F Backcountry / Park / Session; GSX/GTX 550F '05-08; Legend 550F '04; MXZ 550F '04-08; Skandic 550F '04; Skandic SWT/WT/SUV '04-08; Summit 550F '04-08		553	76	61	STD	386-412 \$63.95	331-416 \$18.95	---
Formula 583 / Dix '97-98; Formula Dix 583 '99; Formula Mach I/XTC '89-92; Formula Plus/E/XTC/X/III/EFI '92-93; Formula STX/STX2 '94-96; Formula Z '94-99; Grand Touring 580/583/XTC '94-99; MX Z 583 '97-98; Summit 583 '94-98		580	76	64	STD	386-402 \$58.95	331-412 \$18.95	333-206 \$9.95
HO Engines 594cc Expedition TUV '05-08; GSX Limited '04-09; GTX 600 Limited / Sport '06-08; GSX 600 HO Sport '04-09; Legend 600 HO '04; Legend GT 600 HO '04; MX Z 600 HO '03-09; MX Z 600 REV HO '03; Summit 600 HO '03-06; Summit 600 Adrenaline '03-08; Summit Everest HO E-Tec '09; Summit X HO E-Tec '09		594	72	73	STD	386-405 \$63.95	331-415 \$18.95	333-202 \$9.95
Single Ring Version <i>(same as original Ski-Doo pistons)</i>		594	72	73	STD	386-405 \$63.95	331-415 \$18.95	333-202 \$9.95
Dual Ring Version <i>(Custom dual ring version of #386-405)</i>		594	72	73	STD	386-425 \$109.95	---	333-202 \$9.95

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SKI-DOO <i>continued</i>	CC	BORE <i>mm</i>	STROKE <i>mm</i>	SIZE	PISTON KIT	RINGS ONLY	BEARING ONLY
Formula Dix 600/GSE '00-01; Grand Touring/GS/GSE/Sport '00-03; GSX / GTX 500 SS Sport '04-09; Legend / GT 500 SS Sport '04; Legend 600 GS/SE/Sport '02-03; MXZ 500 SS '04-06; MXZ TNT 500 SS '08-09; MX Z 600/Adrenaline/Sport/Trail/X '99-04; Skandic 600 WT LC '01-05; Skandic 600 SUV '03-05; Summit / Sport '99-02	597	76 76.5	65.8 65.8	STD .020	386-404 \$63.95 386-423 \$68.95	331-414 \$19.95 ---	333-202 \$9.95 333-202 \$9.95
Formula Mach I 1993; Formula SS 1994-96; Formula Dix 670 1999; Formula Mach I/XTC '89-92; Formula Z 670 '98-99; Grand Touring SE '94-95; Mach I 1994-96; MX Z 670 1997-98; Summit 670 1995-97	669	78 78.5	70 70	STD .020	386-410 \$58.95 386-411 \$54.95	331-420 \$19.95 ---	---
670 HO Summit X '98-99; MX Z 670 HO '99	669	78 78.5	70 70	STD .020	386-406 \$68.95 386-421 \$68.95	331-415 \$18.95 ---	---
Formula III '98-00; Grand Touring 700 '97-00; Grand Touring SE '97-98; Mach I/R '97-00	699	69.75	61	STD	386-407 \$54.95	331-417 \$18.95	---
Formula Dix 700/GS/GSE '00-01; Formula Z 700 '00; Grand Touring 700/GS/Sport/SE '01-03; Legend 700/RER/GS/GT/SE/Sport '02-04; MX Z 700/RER/Adrenaline/Renegade/Sport/Trail/X '00-03; Skandic 600 '01; Summit 700/RER/HM/X/GS/Sport '00-03	700	78	73	STD	386-408 \$63.95	331-418 \$18.95	333-202 \$9.95
Mach Z '93-96; Mach Z LT '96	772	69.5	68	STD	386-414 \$54.95	---	333-206 \$9.95
Grand Touring SE 800 '02-03; GSX Ltd '04-07; GSX / GTX 800 HO '05; Legend GT/SE 800 '02-04; MX Z 800 all '01-07; REV 800 '03; Summit all '01-07							
Single Ring Version <i>(same as original Ski-Doo pistons)</i>	800	82	75.7	STD	386-409 \$68.95	331-419 \$11.95	333-202 \$9.95
Dual Ring Version <i>(Custom dual ring version of #386-409)</i>	800	82	75.7	STD	386-422 \$109.95	331-421 \$19.95	333-202 \$9.95
GSX Limited 800R '08; MX Z Adrenaline 800R '08-09; MX Z Renegade/X 800R '08-09; MX ZX 800R '08-09; Summit Adrenaline 800R '07; Summit Everest 800R '08-09; Summit X 800R '07-09; Summit XRS '08-09							
Single Ring Version <i>(same as original Ski-Doo pistons)</i>	800	82	75.7	STD	386-419 \$84.95	---	---
Dual Ring Version <i>(Custom dual ring version of #386-419)</i>	800	82	75.7	STD	386-424 \$109.95	---	---
Mach Z Adrenaline '05-08; Mach ZX '07-08; MXZ LT 1000 '08; MXZ Renegade 1000 '07; Summit Highmark '05-08; Summit Highmark X '05	997	88	82	STD	386-415 \$94.95	331-411 \$18.95	---

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