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# **Hot Air Elimination Kit for M1000 Chassis Models (Right Side) Part #32-544**

## **Kit Contents:**

- 1 - Side Panel
- 2 - Flow-Rite™ Intake Kits (#14-194) for Kit #32-544
- 5 - Plastic Rivets

1. Remove right hand side panel from the sled.
2. Remove foam from the side panel.
3. Cut out the provided template and lay to the bottom back of the recessed portion of the side panel (see illustration #1). Use a scribe or marker, mark around the inside of the template.
4. Using a dremel rotary tool with a drywall cutting bit (P.N. 560), cut around the inside of the scribed line and debur the holes.
5. Align the grate over the holes in the side panel. Using the grate as a guide and an 3/16" drill bit, drill and fasten one hole at a time the supplied plastic rivets.
6. On the right hand shock tower measure down from the top 1 1/2" and mark a line. Measure from the bulkhead outward 2" and 5" and make a mark (see illustration #2).
7. Using a 2 3/8" hole saw drill out both holes. Debur the inside and outside of the holes.
8. Start the Flow-Rite™ Intake vents into the hole by hand with one lip above the plastic (similar to walking the bead of a tire onto a wheel) and finish insertion of the vent with the use of a blunt object such as a straight blade screwdriver.

# ILLUSTRATION #1



# ILLUSTRATION #2

