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Hot Air Elimination Kit for M Chassis Models (Left Side)

Part # 32-531 and # 32-533

Kit Contents:

- 1 - Side Panel
- 2 - Flow-Rite™ Intake Kits (#14-189) for Kit #32-531
- 5 - Plastic Rivets

1. Remove left hand side panel from the sled.
2. Remove foam from the side panel.
3. Cut out the provided template and lay to the bottom back of the recessed portion of the side panel (see illustration #1). Use a scribe or marker, mark around the inside of the template.
4. Using a rotary tool with a multi-purpose bit, cut around the inside of the scribed line and debur the holes.
5. Align the grate over the holes in the side panel. Using the grate as a guide and an 3/16" drill bit, drill and fasten one hole at a time using the supplied plastic rivets.

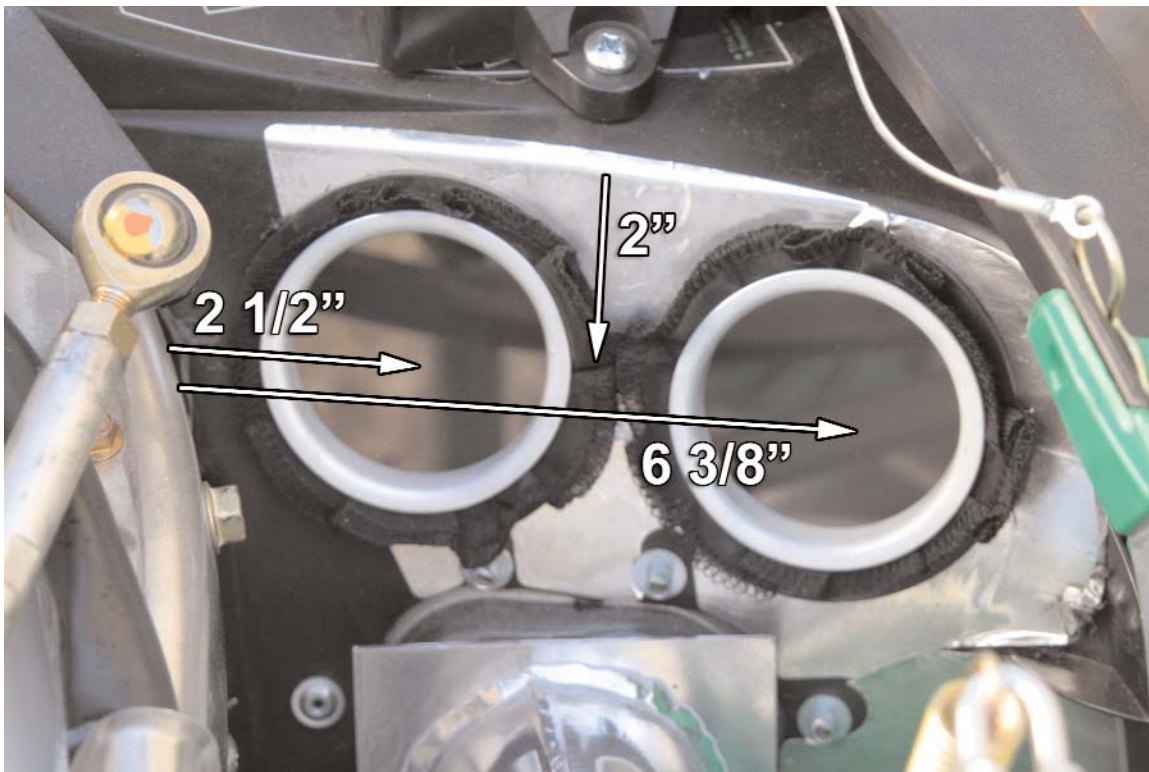
If installing #32-531 continue to step 6.

6. On the left hand shock tower measure down from the top 2" and mark a line. Measure from the bulkhead outward 2 1/2" and 6 3/8" and make a mark (see illustration #2).
7. Using a 3 1/8" hole saw drill out both holes. Debur the inside and outside of the holes.
8. Start the Flow-Rite™ Intake vents into the hole by hand with one lip above the plastic (similar to walking the bead of a tire onto a wheel) and finish insertion of the vent with the use of a blunt object such as a straight blade screwdriver.

ILLUSTRATION #1



ILLUSTRATION #2



***Template for Side Panel Vent is too large for conventional paper. Side Panel Vent Templates are only available through mail.**