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High Flow Air Horn Intake Kit for M Chassis Models

Part #14-291

Kit Contents:

- 1 - Air Horn
- 1 - Bezel Plate
- 6 - Push Darts.

1. Remove stock bellows tube and bottom air horn from the air box.

Note: Pull and twist on the air horn to remove it.

2. Center air horn over the existing hole in the intake plenum. Using the three holes in the air horn as a guide, drill out the intake plenum using an 11/64" drill bit (see illustration). Fasten air horn into place using 3 push darts provided.

3. Align the bezel plate over the existing hole in the air box and mark around the inside with a marker. Use extreme caution and cut around the marked line with a razor knife.

4. Using the bezel plate as a guide, drill three holes into the air box using an 11/64" drill bit. Fasten bezel plate to the air box using 3 push darts provided.

5. Vacuum out all shaving's left from drilling and cutting.

6. Reinstall the stock bellows tube using the stock hose clamps.

